

Confidential

Sportsman Model 710 Bolt Action Rifle

5/12/98

Lead Engineers: D. Watkins; J. Ronkainen; J. J. 095

Project Description:

A bolt action rifle accommodating short & long action calibers; standard barrel lengths; synthetic & wood stocks; magazine box, and a reasonable grade trigger; accessories scope bases offered with optional adjustable sights.

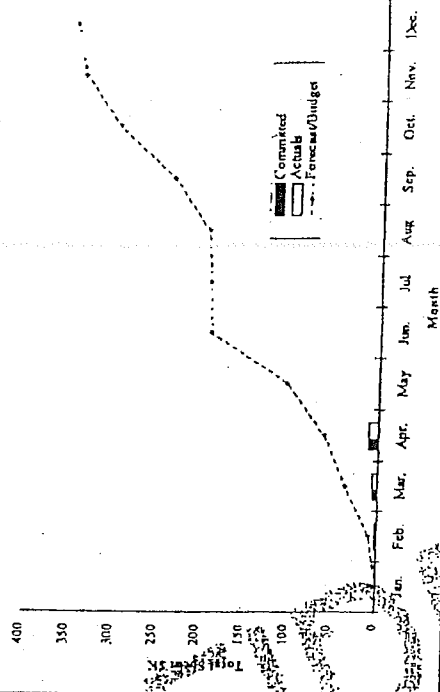
Risk Assessment:

Medium: Due to aggressive cost and process requirements.

Project Objectives:

- Reduce cost to manufacture and manufacturing lead time.
- Above average Gross profit margin (45%).
- Offered as an entry level bolt action rifle while elevating the M7700.
- Compete directly with the Savage (111FC) similar offerings.

1998 Spending



Project Status:

5/11/98

- Project Spending is on hold until economics and project is approved.
 - Meeting with Mfg. to discuss projects economics was completed.
 - The new concept barrel and fire control analysis was complete with excellent results. Fire control components were ordered. Further evaluation on the fire control will follow build after the project has been approved.
 - All competitive gun are in house. Test will start as lab time permits and project's economics are approved.
 - Schedule and budget was modified to reflect current status.
- Areas of Concern:**
- Finalizing of product definition and specification.
 - Schedule has slip two months while waiting on project approval.

Project Milestones/Schedule:

ID	Task Name	1998	1999
1	Sportsman Model 710 Bolt Action Rifle	3 4 1 2 3 4	1 2 3 4 1 2 3
2	Develop First Pass Schedule	1	
3	Project Definition Phase		
54	Preliminary Design Phase		
180	Build EE Test - Prototypes (12)		
199	Final Design:		
237	Build DAT Prototypes (40); Test		
249	Design Transmittal		
254	Production Support		

Total Project Cost: Expense: \$880K Capital: \$K

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PLAINTIFF'S EXHIBIT
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EXHIBIT
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